

KENWORTH T680 / T880 / W990 - STAND UP SLEEPER

## ONE-PIECE CURVED AERO VISOR INSTALLATION SHEET

CUSTOMER SERVICE

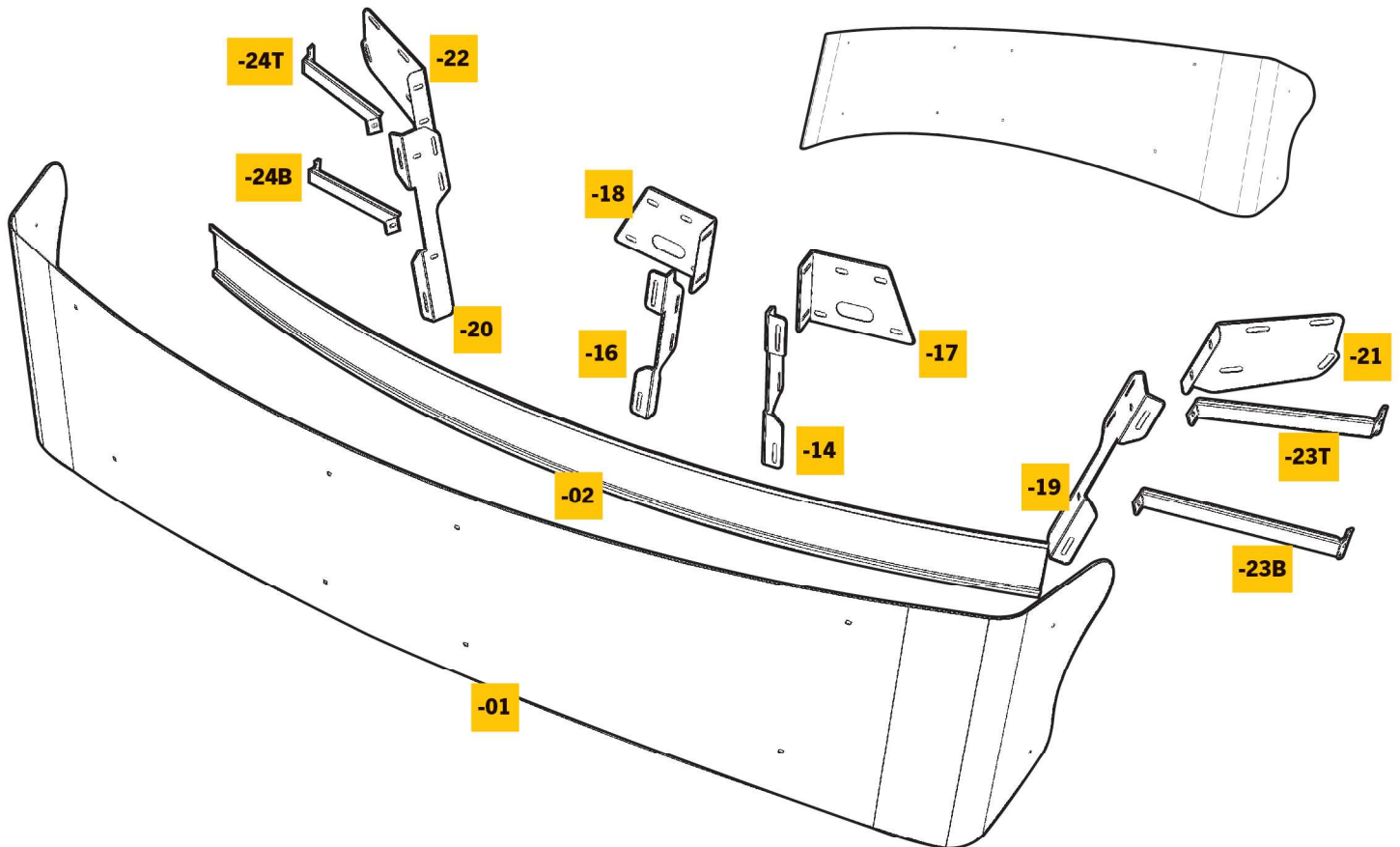
PHONE: 800-448-8741, Mon - Fri 7:00 am - 6:00 pm EST

EMAIL: [info@roadworksmfg.com](mailto:info@roadworksmfg.com)

### TOOLS REQUIRED

- 4mm Allen Wrench
- 7/16" Wrench or socket
- Torque wrench or socket
- Gloves to protect against any sharp edges

**IMPORTANT:** Heavy lifting or large products require two (2) people for safe installation. Product installations which are elevated, or that require the use of a ladder, ensure all proper safety precautions have been made prior to installing this product.



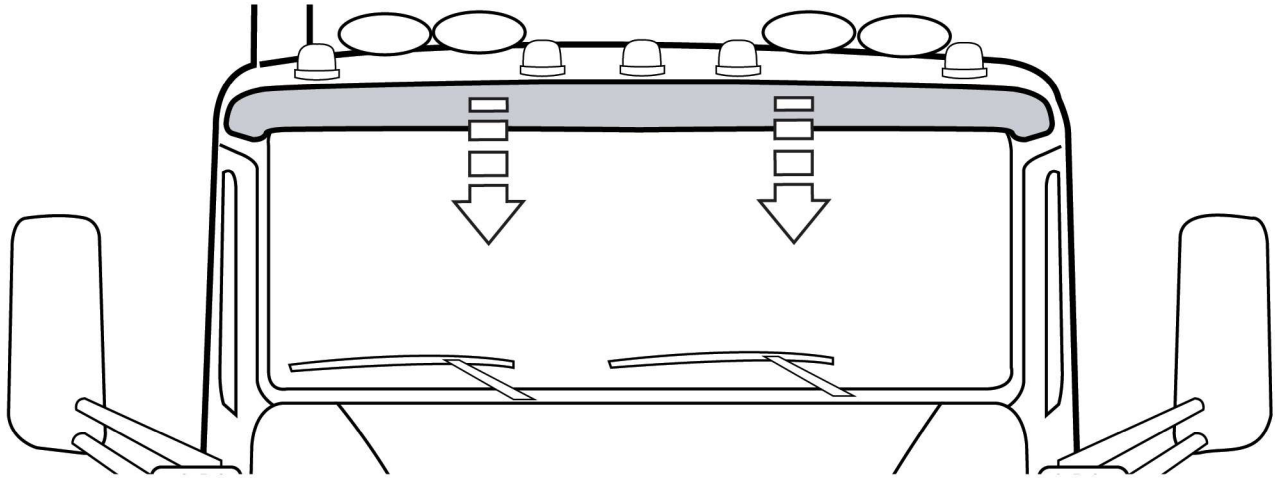
### HARDWARE INCLUDED

- 16 08316-075 (3/4" - 1/4"-20, Carriage Bolt)
- 4 08315-075 (3/4" x 1/4"-20, Hex Head Bolt)
- 24 08315-LOC ( 1/4"-20, Lock Washer)
- 24 08315-NUT (1/4"-20, Hex Nut)
- 24 08315-FLAT (1/4"-20, Flat Washer)
- 4 08318-075 (3/4"x 1/4"-20 Button Head Bolt)

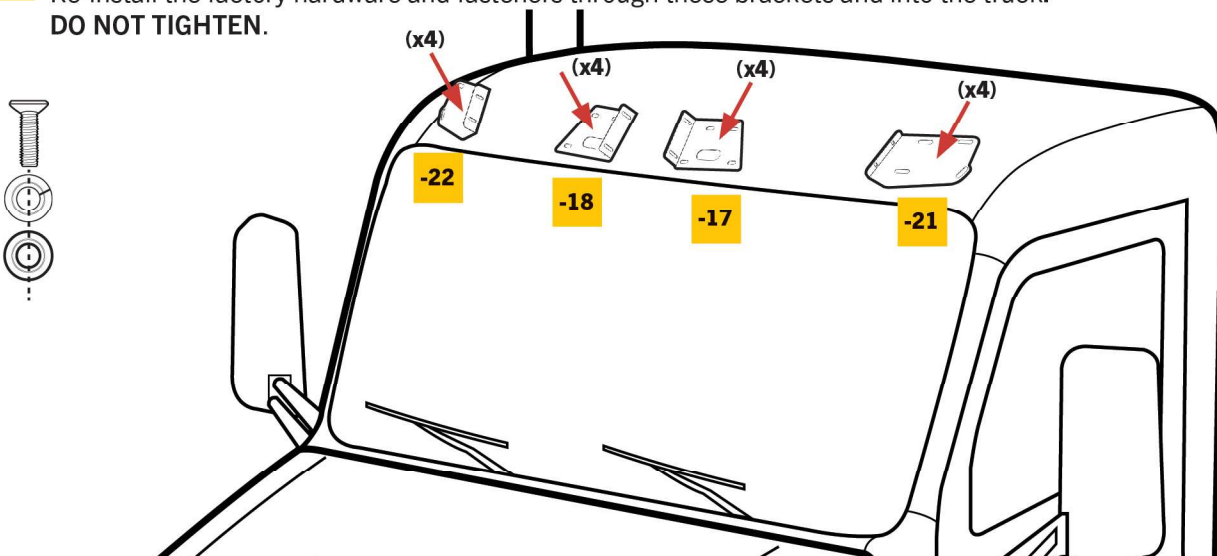
### PARTS INCLUDED

- -01 1x Curved Aero Visor Skin
- -02 1x Inner support channel
- -14 1x Inner drivers side bracket
- -16 1x Inner passenger side bracket
- -17 1x Inner driver side cab bracket
- -18 1x Inner passenger side cab bracket
- -19 1x Outer drivers side bracket
- -20 1x Outer passenger side bracket
- -21 1x Outer drivers side cab bracket
- -22 1x Outer passenger side cab bracket
- -23T 1x Drivers side upper support
- -23B 1x Drivers side lower support
- -24T 1x Passenger side upper support
- -24B 1x Passenger side lower support

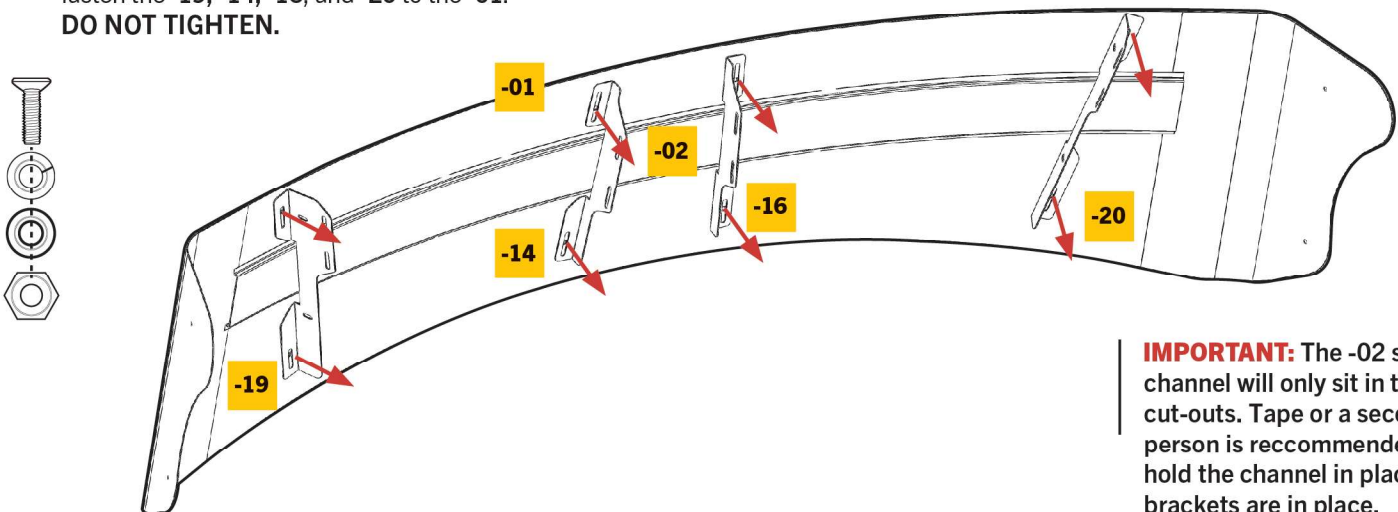
- 1** Existing Visor Removal (if applicable): Remove the existing visor on your truck and set aside. Set aside factory fasteners as they will be re-used in step 2.



- 2** Aero Visor Assembly: Attach brackets -22, -18, -17, and -21 onto the existing factory visor mounts locations as shown. Re-install the factory hardware and fasteners through these brackets and into the truck. **DO NOT TIGHTEN.**



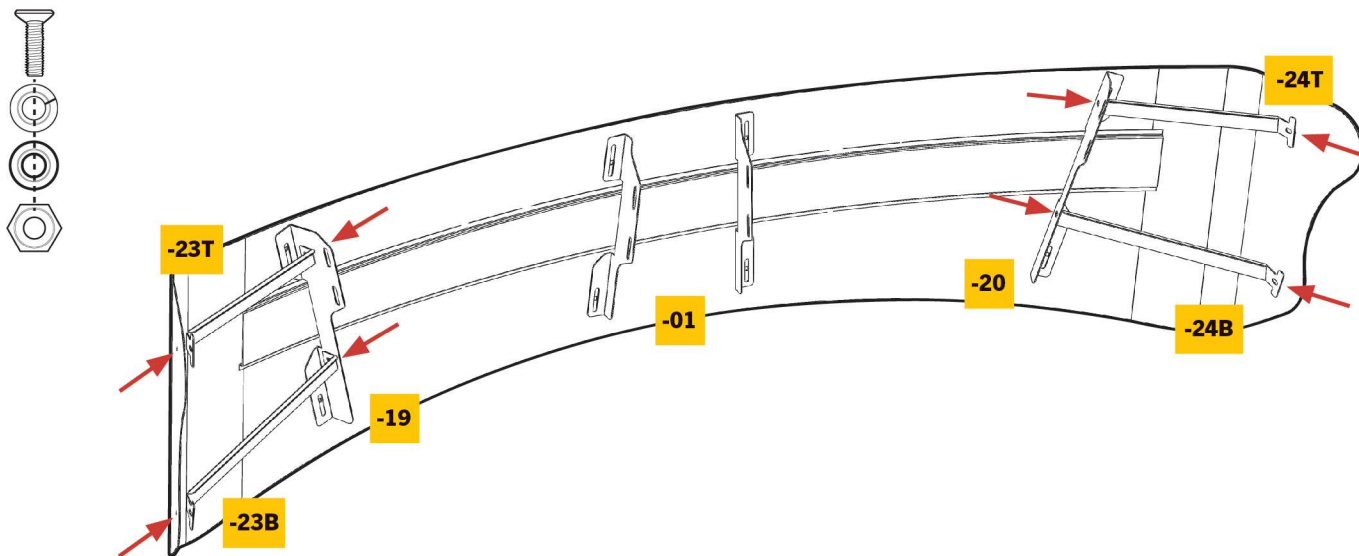
- 3** Aero Visor Assembly: Place the Aero Visor exterior skin face down onto a stable surface. Next align the -02 onto the back or sanded side of the -01 visor within the square carriage bolt hole locations. Attach the visor support brackets as shown, these brackets will encompass the -02 and will go over the -02 Inner Support Channel, holding it in place. Using the supplied hardware fasten the -19, -14, -16, and -20 to the -01. **DO NOT TIGHTEN.**



**IMPORTANT:** The -02 support channel will only sit in the slot cut-outs. Tape or a second person is recommended to hold the channel in place until brackets are in place.

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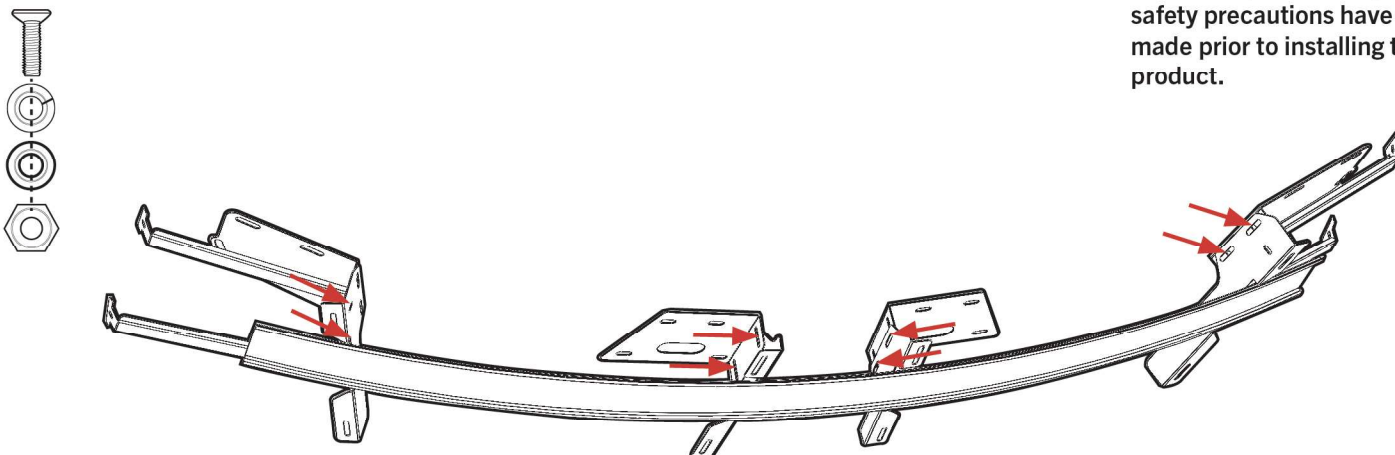
**Aero Visor Assembly:** Attach the -23T, -23B, -24T, and -24B Upper and Lower Support Bracket to the -19 and -20 brackets as shown using the supplied fasteners. Then attach the outer sides of the -01 Curved Aero Visor Skin to the -23T, -23B, -24T, and -24B Upper and Lower Support Brackets, pressing the outer sides of the -01 inward to meet the brackets, this is intentional and creates the surface adhesion from -01 Curved Aero Visor Skin to the -02 Inner Support Channel.  
**DO NOT TIGHTEN.**



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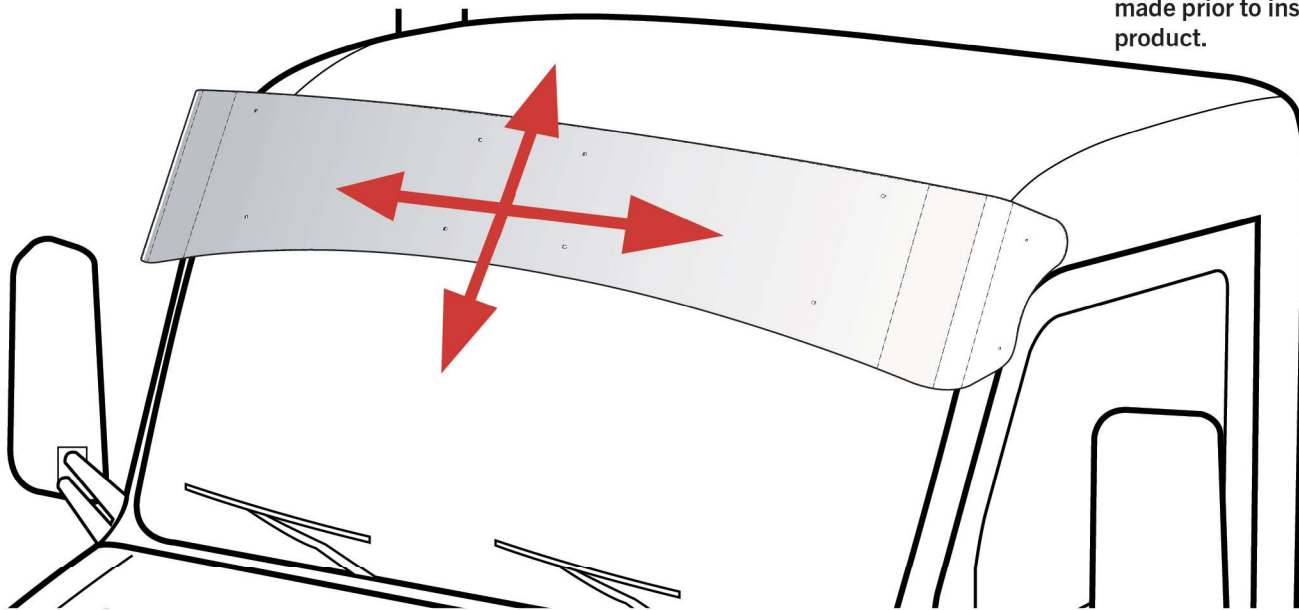
**Aero Visor Assembly:** Shown below is the bracket system assembled (the -01 is hidden to show the assembly brackets). Place the assembly from **Step 4** onto the brackets assembled on the truck cab from **Step 2**, aligning the brackets with their respective attachment points. Using the supplied fasteners attach the visor assembly to the truck cab brackets.  
**DO NOT TIGHTEN.**

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- 5** **Visor Alignment:** With the full visor assembly attached to the truck. Adjust visor alignment as necessary for proper fitment. Then tighten all HW to a minimum torque of 70 in lbs using a torque wrench or socket wrench.

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## LIMITED WARRANTY

### WARRANTY COVERAGE

This Aero Visor is warrantied against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

### WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the Aero Visor and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

### WARRANTY CONDITIONS

Failure to follow care and use instructions will void the warranty.

- Clean with mild automotive soap and water only.
- Visor must be secured at all points when vehicle is in motion.
- Check all bolts, fasteners and retention mechanisms for tightness after a week of driving following installation (or re-installation) of the Visor and periodically thereafter.

### WARRANTY PERFORMANCE

If all warranty conditions are met, a defective Aero Visor or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model or cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

### WARRANTY RETURN

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.