Sun Visor
KENWORTH CURVED WINDSHIELD
DROPPED CAB 06/06+

Installation procedure: (Please read all instructions before beginning)

1) Drop the headliner by, first, removing the trim panel that runs the length of the headliner panel over the CB radio housing. Remove the (4) screws located behind the trim panel. Remove CB radio and housing. The (4) fasteners for the CB housing are located on the top bracket and secure the housing to the headliner panel. At this point, The headliner should drop down approximately 6" allowing enough room for the remainder of the install.

2) Remove the OEM sun visor and brackets. Retain the (2) bolts and stainless washers that secure the visor to the sides of the cab. New rubber washers are provided for placement between the roof and all contact points of the brackets and visor. It is recommended that you tape off the roof cap along the mounting locations of the center and side brackets to reduce the chance of scratching the roof cap during installation.

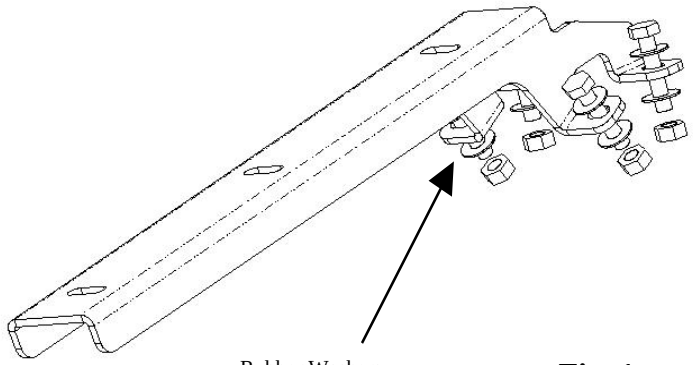


Fig. 1

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3) Ream holes where side brackets (B017009) will be mounted with a 5/16" drill bit. Place the side brackets on the roof cap, use the 1/4-20 x 1 1/4" bolts, fender washers, and new rubber washers between the brackets and the roof cap as depicted in figure 1.

4) Attach the left and right sun visor sections starting with the "ear" of each visor half to the side of the cab with the (2) bolts and washers retained from step one. New rubber washers have been provided. Be careful not to over-tighten these bolts! Now, attach each half of the visor to their respective outer brackets (B017009) using the #10 x ½" carriage bolts. When both visor sections are attached to this point, you can now determine where to mark the location of the holes for mounting the center bracket (B017001). Line the center bracket up with the slots in the visor halves and mark the four hole locations. After holes have been marked, remove the sun visor halves only.

CAUTION: Sheet metal parts may have sharp edges.

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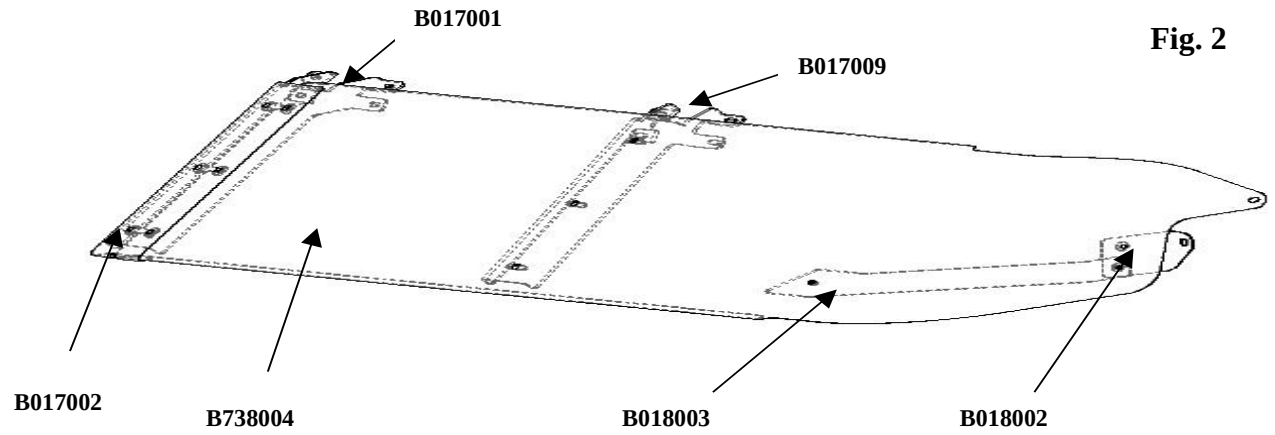


Fig. 2

Driver side is shown. Passenger side is opposite hand

5) Drill marked holes for the center bracket (B017001) using a 5/16" drill bit.

6) Replace center bracket using 1/4-20 x 1 1/4" bolts and washers. Inside the truck, remove the nuts from the two side brackets in order to mount the aluminum back-up plates (B018005, B019005). Securely tighten all hardware starting with the center bracket, center headliner bracket, then the left and right brackets. Reinstall the sun visor halves, starting at the center bracket and working your way out.

7) Install the brackets B018002 (left side) and B019002 (right side) as shown in Figure 2. These brackets mount on the upper mirror bracket underneath the mirror supports and underneath the sun visor. Secure the brackets with the mirror support bolt.

8) Install the brackets B018003 (left side) and B019003 (right side) as shown in Figure 2. Use the supplied #10-24 truss head machine screws, fender washers and lock nuts to secure these brackets and the mirror support brackets to the sun visor.

9) Install center cover (B017002) using the #10 x ½" carriage bolts, nuts and washers.

10) Reinstall the headliner.

Note: After approximately 1000 miles, the bolts securing the center and side brackets to the roof cap should be re-tightened due to the aluminum back-up plate conforming itself to the curvature of the roof cap.

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