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589 SUNVISOR 15.5" HIGH ROOF BLIND MOUNT

Preparation:

1. Remove OE sunvisor.
2. ***Important:*** Retain OE rubber bushings (2x) and associated OE bolts (2x).

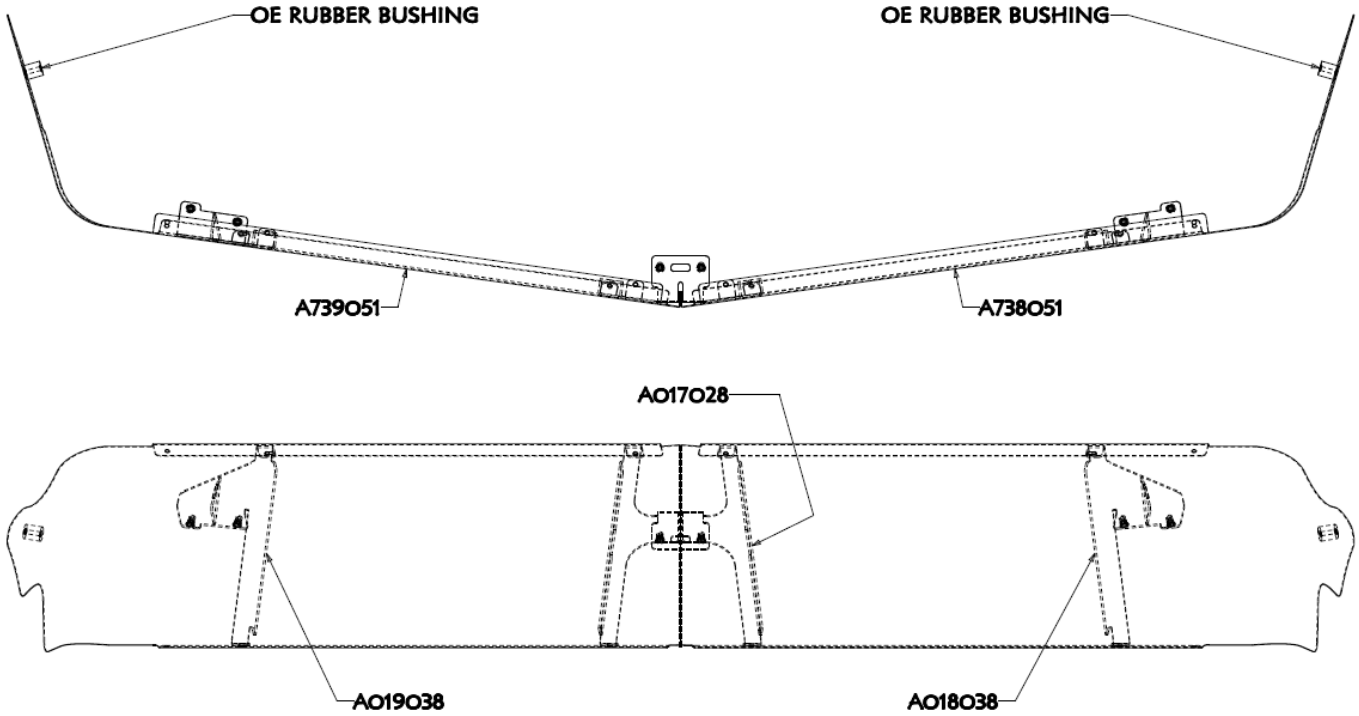
Bench Installation procedure:

3. On a workbench, assemble the visor skins (A738051 & A739051) using #10-24 hex head washer bolts (3x), washers, and nylocks (hardware included). Align mount surfaces together, and tightly fasten all hardware.
    a. NOTE: Support one of the visor skins and let the other lay flat on the table during assembly. This will prevent unintentional deforming of the face of the visor skins.
4. Assemble the brackets (A017028, A018038, and A019038) onto the visor assemble, using #10-24 truss head Philips bolts (8x) (hardware included). Fasteners should remain loose.

Truck Installation procedure:

5. Position visor so that all (3) brackets from step 3 rest on top of all (3) OE roof brackets.
6. Fasten the visor assembly to the OE roof brackets using 1/4"-20 hex head cap screws (6x) (hardware included). Tightly fasten all hardware.
    a. *NOTE:* Apply threadlocker to the 1/4"-20 hex head cap screws (6x) (threadlocker NOT included).
7. Install OE bolts and rubber bushings, (1) on each side of the visor skin. Refer to step #2.
8. Tightly fasten all hardware from steps #4 and #7.

NOTE: Illustration shown with no light cuts. Light cuts will vary on individual panels.



 CAUTION: Sheet metal parts may have sharp edges [P521090] Rev B