Phoenix Design & Manufacturing
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PETERBILT 567/579/589
KENWORTH T680/T880/W990
SUNVISOR 11" FLAT TOP BLIND MOUNT

Preparation:

1. Remove OE sunvisor.

Bench Assembly Procedure:

2. On a workbench, assemble the visor skins (A738053 & A739053) using #10-24 hex head washer bolts (3x), washers, and nylocks (hardware included). Align mount surfaces together, and tightly fasten all hardware.
    a. **IMPORTANT NOTE: Support one of the visor skins and let the other lay flat on the table during assembly. This will prevent unintentional deforming of the face of the visor skins.**

Bracket Installation Procedure:

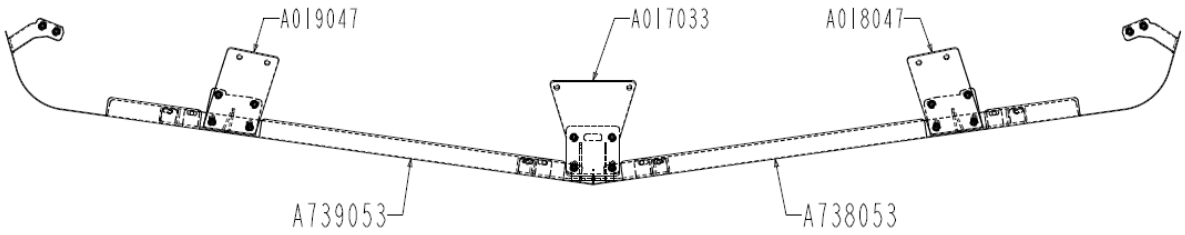
    b. **RECOMMENDED: Apply threadlocker to ALL 1/4"-20 hex head cap screws (10x) (threadlocker not included).**

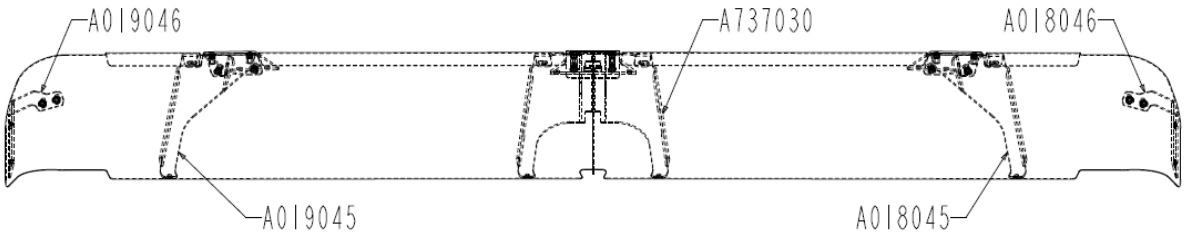
3. Assemble center bracket (A017030), the outer brackets (A018045 and A019045), and the stabilizer brackets (A018046 and A019046) to the OE roof brackets using 1/4"-20 hex head cap screws (10x) and 1/4" x 5/8" washers (hardware included). Tightly fasten all hardware.

Visor Assembly Installation Procedure:

4. Load the bottom edge of the visor skin assembly against the bottom of the truck-mounted brackets, and then lay the top of the visor skin assembly over to lie on top of those same brackets.
5. Install #10-24 truss head Philips bolts (8x), and nylocks (hardware included) to fasten the visor skin assembly to the center and outer brackets. Tightly fasten all hardware.
6. Install #10-24 truss head Philips bolts (4x), washers, and nylocks (hardware included) to fasten the visor skin assembly to the stabilizer brackets. Tightly fasten all hardware.

NOTE: Illustration shown with no light cuts. Light cuts will vary on individual panels.





 CAUTION: Sheet metal parts may have sharp edges [P521091] Rev A