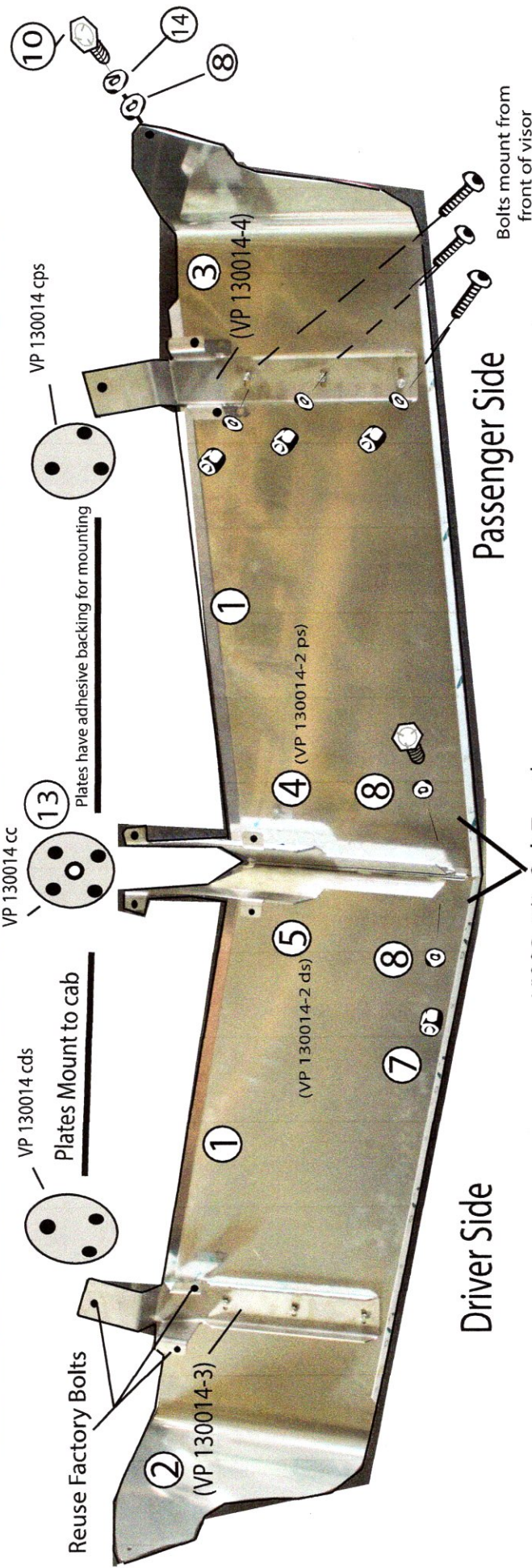


VP130014 Peterbilt 579 Visor

Drop Visor - 2019 579 Loft

INSTALLATION INSTRUCTIONS



VISOR 1/2s Bolt Together
(View from inside of Cab)



Inspected By:	Date	REVISION 10/13	
Item	QTY	Description	Size
1	2	Visor body Half	13.5" x 35"
2	1	Outer Visor Brkt DS (VP 130014-3)	3" x 19"
3	1	Outer Visor Brkt PS (VP 130014-4)	3" x 19"
4	1	Ctr Visor Brkt Passenger Side (VP 130014-2 ps)	1.5" x 20"
5	1	Ctr Visor Bracket Driver Side (VP 130014-2 ds)	1.5" x 20"
6	3	Hex Head Bolts	1/4 X 20 x 3/4"
7	9	Nylock Nuts	1/4 X 20
8	14	Washers	1/4 X 20
9	6	Truss Heads	1/4 X 20 x 3/4"
10	2	Hex Head Bolts	1/4 X 20 x 1"
11	2	Rubber Wellnuts	1/4 X 20
12	3	Plate Covers (vp130014cps,cds,cc)	With Tape
13	2	Lock Washers	1/4 X 20

VP 130014

579 Peterbilt Drop Visor

Read Entire Instruction Sheet Before Beginning

Safety Glasses	10mm Metric Wrench
Silicone or "Loctite®"	7/16" Wrench
Masking Tape	Phillips Head Screw Driver
3/8" Drill bit	Window Cleaner and Paper Towels

Steps:

- 1) Remove your current visor:
 - a) Note: You will need to reuse the bolts which go into the brackets.
- 2) Place plate covers on truck before mounting brackets are attached.
(Plates have adhesive backing for help in mounting).
- 3) Mount brackets to cab using factory bolts (from step 1) and through plates into factory holes already existing in cab.
- 4) With assistance of another person, mount visor to truck (using brackets) and align.
Mark holes in driver side and passenger side ears (side of cab) for drilling.
- 5) Remove visor, drill ear end with 3/8" drill bit.
Drilling requires you to have a "drill-stop", if you do not have one wrap tape around the (3/8") drill bit approximately 1/2 inch from the tip of the bit, this will prevent "Breaking through" and damaging the interior headliner.
*****Do not drill past second wall of outer cab!*****
- 6) Install Rivnut to ear hole using rivnut tool. (see diagram on reverse for rivnut tool use).
- 7) Re-mount visor to truck (do not fully tighten in this step). Where the visors join together, screw in the top and bottom machine screws until finger-tight. Visor halves join together with center bracket. Mount center bracket first, then mount outer brackets.
- 8) Mount bolts through ear holes & align.
- 9) Remove the PVC coating from the visor.
- 10) Once the visor is in alignment, tighten the machine screws using Nylock nuts (provided).
- 11) We recommend that you use silicone or Loctite® on each of the screws to prevent loosening from over the road use.
- 12) Wipe away fingerprints with window cleaner.