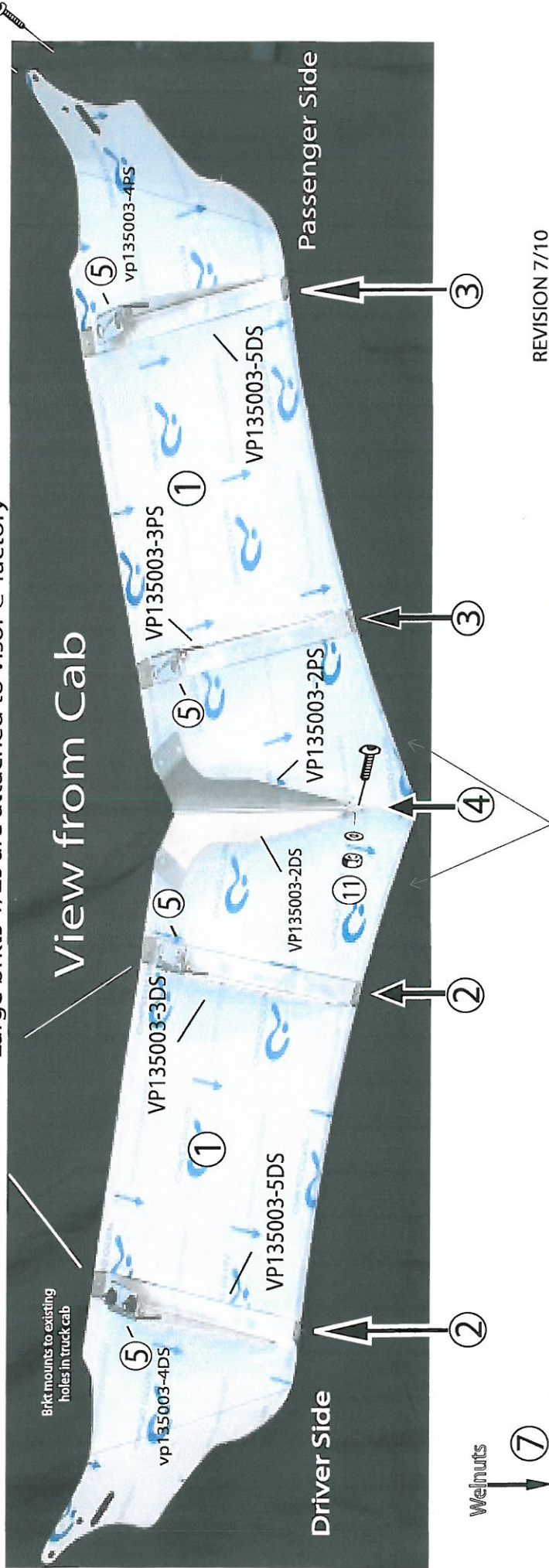


VP135003

PETERBILT VP 135003 DROPPED VISOR INSTALLATION INSTRUCTIONS

Reuse Original Bolts

Large brkts 1/2s are attached to visor @ factory



REVISION 7/10

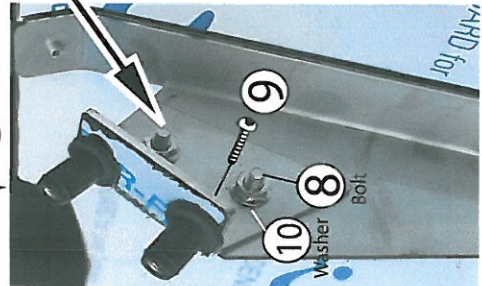
Item	QTY	Description	Size
①	2	Visor body Halve	13.5" x 35"
②	2	Outer Visor Brkt DS (factory installed)	
③	2	Outer Visor Brkt PS (factory installed)	
④	2	Center Visor Brkt (vp135003-2DS/PS)	
⑤	4	Cab Mounted Brkts (vp135003-4DS/PS)	small
⑥	16	Lock Washers	1/4
⑦	12	Wellnuts	1/4" x 20
⑧	13	Hex Head Bolts	1/4" x 20 x 3/4"
⑨	12	Hex Head Bolts	1/4" x 20 x 1"
⑩	40	Washers	1/4" x 20
⑪	13	Nylock nuts	1/4" x 20

VISOR 1/2s Bolt Together

Small Brkt bolts to visor mntd brkt.



Front View



VP 135003

Peterbilt Ultra Cab 14" Wicked Visor Instructions Read Entire Instruction Sheet Before Beginning

Safety Glasses	10mm Metric Wrench
Grinder	7/16" Wrench
Silicone or "Loctite®"	Phillips Head Screw Driver
Masking Tape	Window Cleaner and Paper Towels
½" Drill bit	

Steps:

- 1) Remove your current visor:
 - a) Note: You will need to reuse the bolts which go into the side of the cab at the ends of the visor.
- 2) Grind off the heads of the Huck bolts.
 - a) Hold the existing brackets in place and take your time grinding Huck heads. If you grind too fast or hard it will melt the paint around the head. It is recommended that you only grind a little bit at a time.
- 3) Drill out the "Huck" holes with a ½" diameter drill bit.
 - a) Drilling requires you to have a "drill-stop", if you do not have one wrap tape around the drill bit approximately one inch from the tip of the bit, this will prevent "Breaking through" and damaging the interior headliner.
- 4) Press the well nuts into the 1/2" holes. (See Side View illustration)
- 5) Install the center & outer brackets onto truck cab per illustration. Once you feel the bolt "bottom out" STOP TIGHTENING.
- 6) Install the drivers side portion (Item 1) of the visor first.
 - a) Screw in a couple of turns the "side of cab bolts" through the holes in the end of the visor.
 - b) Start with the outer driver's side bracket to temporarily hold it in position.
- 7) Repeat Step 6 with the passenger side.
- 8) Where the visors join together, bolt center brackets together (through visor holes) until finger tight.
- 9) Align the visor by snugly tightening the 2 pc brackets together at each bracket location. Start with the outer brackets and finish by completely tightening the center brackets where visor halves join. Note: Bracket mounted on visor mounts to outer side of cab bracket.
- 10) Remove the PVC coating from the visor.
- 11) **Use lock washers on all bolts that mount directly to truck cab to prevent loosening due to normal road vibrations.**
- 12) Wipe away fingerprints with window cleaner.